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# *RD-24*

## *Rinser-Dryer System*

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*The IPS RD-24 is constructed from 1/2" polypropylene and features an on-board electrical control system. The system is set up with a 12" effective spray rinse followed by a 7.5 HP turbine dry with inline heaters, overtemp protection and controls. A removable catch tray is mounted on the exit of the machine to accumulate dried panels. Lids are made from 1/4" clear tempered glass and are removable for service.*

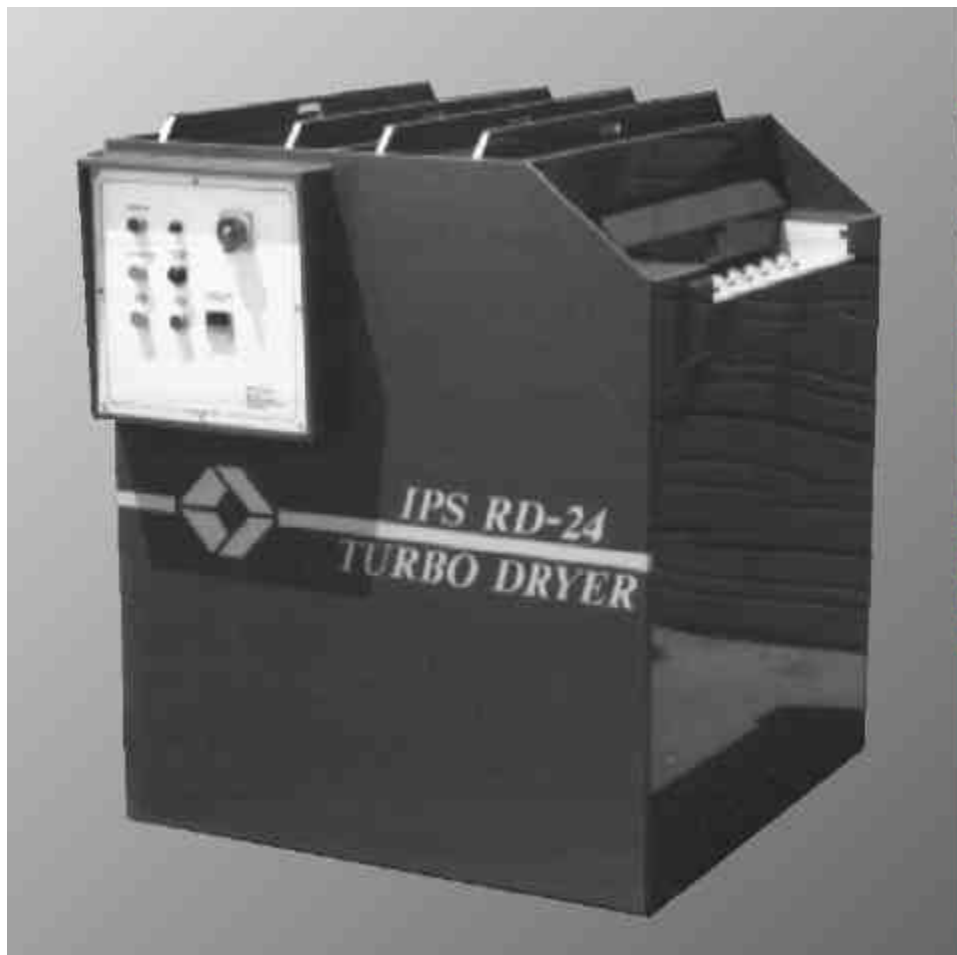
*Airknives and plenums are manufactured from high grade stainless steel.*

*Stainless steel finned strip heaters*

*Pinch rolls are used through-out the drying chamber and are made from vulcanized EPDM*

*7.5 HP  
20000 rpm  
turbine blower*

*Drive train uses a right angle peg gear system with a variable speed 90 V DC right angle motor*



*IPS  
Options:*

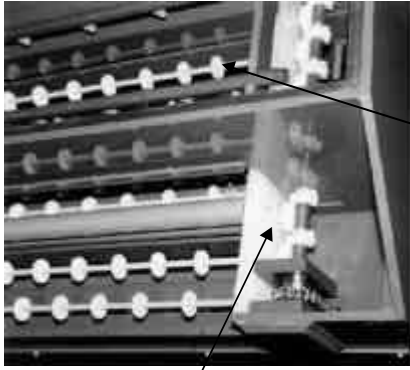
*Thin film  
transport  
down to 3 mil*

*Water-saving  
solenoid rinse  
system*

*Recirculating  
rinse modules*

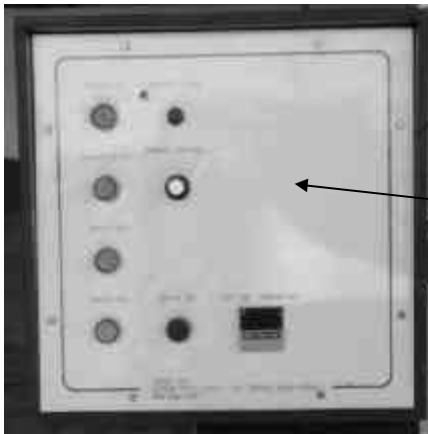
*High pressure  
rinse modules*

*Brusher  
Module for  
HAL  
Post-Clean*



**2 Upper, 2 Lower  
Spray Bars**

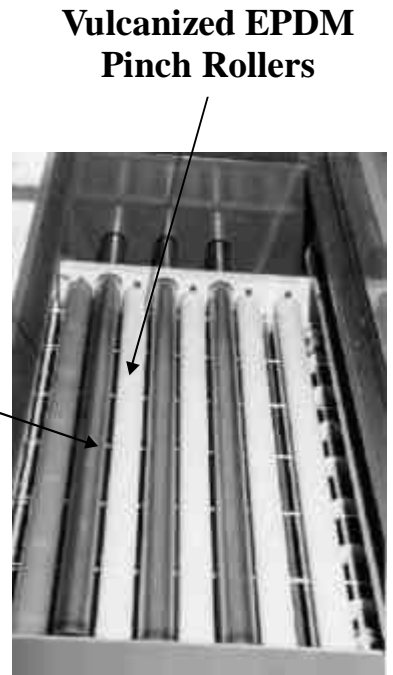
**Right Angle Peg Drive System**



**On-Board Electrical  
Controls, Including  
Motor Starters, Level  
Controls and All  
Interlock Locks**

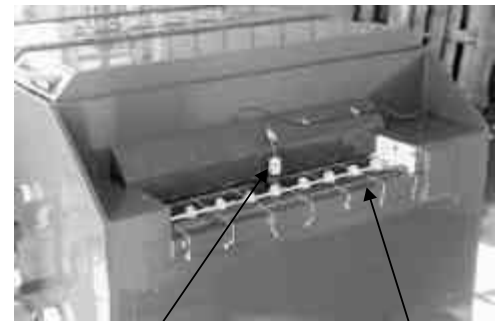


**Solenoid Rinse  
Control**



**Vulcanized EPDM  
Pinch Rollers**

**3 Upper,  
3 Lower  
Airknives**



**Water-Saver  
Solenoid  
Control**

**Thin Film  
Transport**

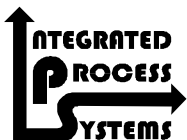
**POWER REQUIREMENTS:**

208-220-240-3PH 60 HZ  
440-460-480-3Ph, 60 HZ

**DIMENSIONS:** 48" F/B x 39" L/R x 46" H

**DRY WEIGHT:** 500 LBS

**DISTRIBUTED BY:**



1635 North Bulldog Road, Cedar City, Utah, 84720  
Phone (435) 586-1188 FAX: (435) 867-0815  
E-Mail: mbrask@inxsnet.com WWW: <http://www.ips-vcn.com>